

# Work Order ID 71727

Monday, July 11, 2011 11:06:38 AM



Page 1

Item ID: D4272-012	Accept		Setup Start	
Revision ID:			Stop	
Item Name: Basket Assembly, Heavy Duty Lid, RH				
Start Date: 7/11/2011	Start Qty: 1.00		Cust Item ID:	
Required Date: 7/21/2011	Req'd Qty: 1.00		Customer:	

## Reference:

Approvals:	Process Plan:	Date: 7/11/11	Tooling:	Date:	Run Start	
QC:		Date:	SPC (Y/N):	Date:	Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4272	C								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
HandFinish	Memo	0.00							
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

11/7/25

8/5/11/08/02

70

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 71727**

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Item ID: D4272-012

Accept

Revision ID:

Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011 Start Qty: 1.00

Required Date: 7/21/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

PP 71726

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Cust Item ID:

Customer:

PK 11/8/12 (1)

OK 11/08/12

MF 11-08-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 1

Work Order ID: 71727

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011






Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.19 new issue DD verf:EC  
11.01.20 AS PER DWG REV.C DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-16A  Bolt		Purchased	No			100	Each	103.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST352		103							
				116419		3							
				117441		100							
D3914-041  Long Basket Lid Assembly (350)		Manufactured	No			100	Each	0.0000	1	1			
						B 71728							
D4273-042  Basket Base Assembly, RH		Manufactured	No			100	Each	0.0000	1	1			
						B 71729							
D2530  Handle Weldment		Manufactured	No			100	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST508		7							
				69318		7							
D2535  Spring		Manufactured	No			100	Each	119.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST504		119							
				66764		1							
				69495		18							
				71117		100							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

D2537

Manufactured No

100

Each

24.0000

2



Bushing

Location

Loc Qty

Loc Code

ST504

24

69894

24

D2690-6

Manufactured No

100

Each

40.0000

2



Lanyard Assembly

Location

Loc Qty

Loc Code

ST020

40

70920

40

D2931

Manufactured No

100

Each

630.0000

2



Bumper

Location

Loc Qty

Loc Code

ST504

630

46064

630

D3912-041

Manufactured No

100

Each

5.0000

1



Eyebolt Receiver Assembly

Location

Loc Qty

Loc Code

st507

5

69000

1

69608

4

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

D3917-3 Manufactured No

100

Each

51.0000

6



Washer

Location

Loc Qty

Loc Code

ST092

51

69513

11

69896

40

D3953-3 Manufactured No

100

Each

22.0000

2



Gas Spring Stud, Lid

Location

Loc Qty

Loc Code

ST096

22

69974

22

D3953-7 Manufactured No

100

Each

21.0000

2



Spring Spacer

Location

Loc Qty

Loc Code

ST096

21

65053

4

69975

17

D3953-9 Manufactured No

100

Each

29.0000

2



Gas Spring Washer

Location

Loc Qty

Loc Code

ST096

29

69025

5

69973

24

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Work Order ID: 71727

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-17 Manufactured No 100

Each 12.0000

2

2



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST096

12

69603

12

D3953-19 Manufactured No 100

Each 15.0000

1

1



Gas Spring Bracket

Location

Loc Qty

Loc Code

ST096

15

59213

1

68462

14

D3953-21 Manufactured No 100

Each 14.0000

1

1



Gas Spring Bracket

Location

Loc Qty

Loc Code

ST096

14

68463

14

D3969-3 Manufactured No 100

Each 15.0000

1

1



Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

15

64285

1

68925

14

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 71727

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

D4021-5 Manufactured No

100 Each

19.0000

1

1



Blanking Plate

Location

Loc Qty

Loc Code

GA

17

70349

17

WA005

2

67008

2

D4150-041 Manufactured No

100 Each

0.0000

1

1



Attachment Arm Assembly

D4151-041 Manufactured No

100 Each

2.0000

1

1



Basket Fwd Hardpoint Assembly, Lower

Location

Loc Qty

Loc Code

ST131

2

70580

2

D4151-043 Manufactured No

100 Each

0.0000

1

1



Basket Fwd Hardpoint Assembly, Upper

AN3-10A Purchased No

100 Each

162.0000

3

3



Bolt

Location

Loc Qty

Loc Code

ST351

162

117313

34

117795

128

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**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 71727

Parent Item: D4272-012



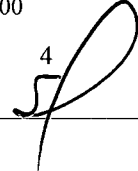





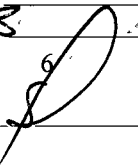


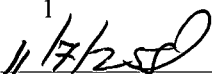
Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

AN3-14A	Purchased	No	100	Each	120.0000	4	4
							
Bolt							
		<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>	
		ST352			120		
		117688			20		
		117872			100		
AN4-12	Purchased	No	100	Each	57.0000	3	3
							
Bolt							
		<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>	
		ST357			57		
		117514			57		
AN4-13A	Purchased	No	100	Each	872.0000	6	6
							
Bolt							
		<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>	
		ST357			872		
		117962			272		
		118078			600		
AN4C15	Purchased	No	100	Each	17.0000	1	1
							
BOLT							
		<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>	
		ST358			17		
		117764			7		
		118091			10		

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries



# Picklist Print

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Work Order ID: 71727

Parent Item: D4272-012







Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-17A  Bolt	Purchased	No		100	Each	84.0000	4	4		<i>SP</i>
		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
		ST339		84						
		117619		40						
		<del>117872</del>		44						
AN310-4  NUT	Purchased	No		100	Each	94.0000	3	3		<i>3</i>
		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
		ST324		94						
		118078		44						
		<del>118112</del>		50						
AN310C4  Nut	Purchased	No		100	Each	53.0000	3	3		<i>SP 11/7/2011</i>
		<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
		ST324		53						
		116741		1						
		117395		42						
		<del>118090</del>		10						

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 71727

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

100

Each

895.0000

2

2



Cherry Rivets



SP

## Location

## Loc Qty

## Loc Code

ST321

762

111636

112

117505

496

117601

154

WA018

133

107939

133

MS21042L3

Purchased

No

100

Each

1,815.000

9

9



Nut



SP

## Location

## Loc Qty

## Loc Code

ST300

1815

116549

153

117441

800

117601

400

117885

462

MS21042L4

Purchased

No

100

Each

4,494.000

6

6



Nut



11/7/25 SP

## Location

## Loc Qty

## Loc Code

ST300

4494

117441

2205

117601

789

117885

1500

6

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 71727

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,437.000

4

4



Nut

Location

Loc Qty

Loc Code

ST300

1437

115594

24

116105

5

116548

220

117441

498

117591

100

117611

94

118179

496

MS24665-151

Purchased

No

100

Each

459.0000

4



Cotter Pin

Location

Loc Qty

Loc Code

ST309

459

17566

459

MS24665-300

Purchased

No

100

Each

270.0000

2



Cotter Pin

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

70

116823

70

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J Purchased No

100 Each

1,804.000 2



WASHER

Location

Loc Qty

Loc Code

ST297

1804

117316  
117887

804  
1000

NAS1149F0332P Purchased No

100 Each

170.0000 14



WASHER

Location

Loc Qty

Loc Code

ST275

170  
160  
10

117735  
17317

NAS1149C0432R Purchased No

100 Each

5,032.000 2



Washer

Location

Loc Qty

Loc Code

ST297

5032  
414  
4618

116900  
117291

NAS1149F0432P Purchased No

100 Each

348.0000 18



Washer

Location

Loc Qty

Loc Code

ST275

348  
148  
200

117291  
118179

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W/O:		WORK ORDER CHANGES					
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Start Date: 7/11/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

100

Each

533.0000

3



Washer

Location

Loc Qty

Loc Code

FP-B

9

115358

9

ST297

524

117735

524

NAS1149F0563P

Purchased

No

100

Each

224.0000

4



Washer

Location

Loc Qty

Loc Code

ST275

24

114576

24

ST297

200

117735

200

NAS1515H4L

Purchased

No

100

Each

82.0000

2



WASHER

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

42

117363

42

MS17984-C413

Purchased

No

100

Each

16.0000

2



PIN, QUICK RELEASE

Location

Loc Qty

Loc Code

ST315

16

114340

1

117557

15

Monday, July 11, 2011 11:06:49 AM

Shop Packet Print

Page 11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

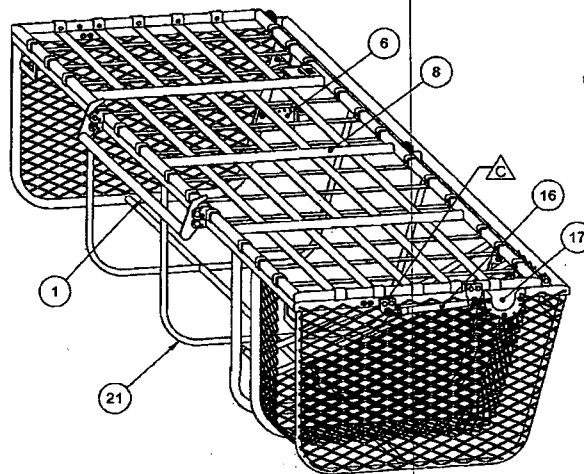
**NOTE:** Date & initial all entries

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22		1		1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2			AN3-16A	BOLT
28			2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33			2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24665-151	COTTER PIN
42	2	2	2	2	MS24665-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN960JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0583P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER

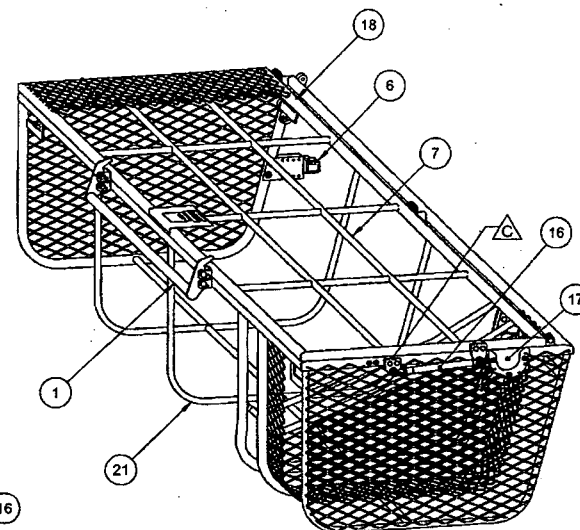
# NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX  
-013/-014: 58 lbs APPROX

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 11727  
R/11-7-11



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)  
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)  
(MESH SHOWN LOCALLY FOR CLARITY)



D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)  
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
2011-01-18

C	UPDATED D4273-041/-042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION F-E	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B8-1); RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	A	DRAWING NO.	REV. C
MFG. APPR.	KS	D4272	SHEET 1 OF 3
APPROVED	#	TITLE	SCALE
DE APPR.	#	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR THE DISSEMINATION OF INFORMATION TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

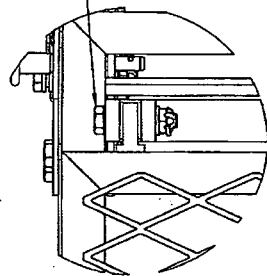
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

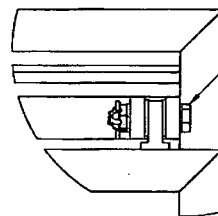
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN

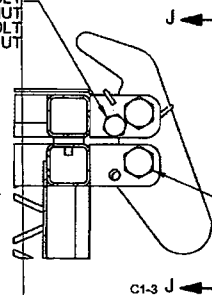


**DETAIL A** (D8-2)  
(D8-2)



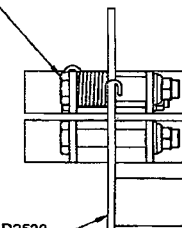
**DETAIL B** (D3-2)

D4272-011/-012 AN3-16A BOLT  
MS21042L3 NUT  
D4272-013/-014 AN3-20A BOLT  
MS21042L3 NUT



**SECTION C-C** (B5-2)  
(B7-2)

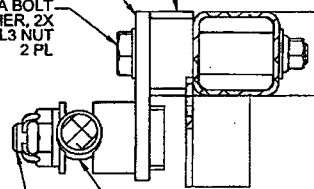
D4272-011/-012 AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT  
D4272-013/-014 AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT



**VIEW J-J** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



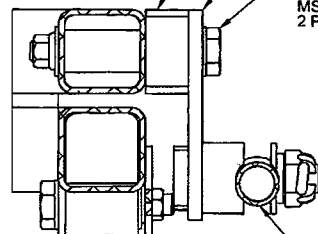
D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

**SECTION D-D** (B2-2)

D3969-3 SPRING  
REF

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

**SECTION E-E** (B1-2)

D3969-3 SPRING  
REF

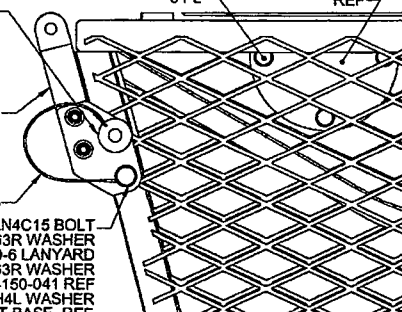
AN3-10A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
3 PL  
D4021-5  
BLANKING PLATE  
REF

MS17984-C413  
QUICK RELEASE PIN

D4150-041  
ARM ASSY

D2690-6  
LANYARD  
(ATTACH TO  
MS17984-C413)

AN4C15 BOLT  
NAS1149C0463R WASHER  
D2690-6 LANYARD  
NAS1149C0463R WASHER  
D4150-041 REF  
NAS1515H4L WASHER  
BASKET BASE, REF  
NAS1515H4L WASHER  
D4150-041 REF  
NAS1149C0463R WASHER  
AN310C4 CASTELLATED NUT  
MS24665-151 COTTER PIN



**RELEASED**  
2011-01-18

**VIEW H-H** (B8-2)

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<del>SC</del>	DRAWING NO.	REV. C
MFG. APPR.	<del>SC</del>	<b>D4272</b>	SHEET 3 OF 3
APPROVED	<del>SC</del>	TITLE	SCALE
DE APPR.	<del>SC</del>	<b>BASKET ASSY</b>	NTS
DATE	<b>10.12.23</b>	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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